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ANY UNAUTHORIZED PERSON IS SPECIFICALLY  
PROHIBITED.

NEXT ASSEMBLY	USED ON
370-504047-501	370

REVISIONS				
REV.	DESCRIPTION	REV BY	DATE	APPV
A	ADDED $\sqrt{\phantom{x}}$ $\phi .328 \times 100^\circ$ TO $\phi .257$ THRU HOLES. ADD THRU HOLE CLARIFICATION TO OTHER HOLES. CHANGED RADIUS DIMENSION FOR KEYED HOLE TO DIAMETER DIMENSION. ADDED NOTE 1.	DF	2/27/2019	WW
B	ZNC3: FAR SIDE WAS NEAR SIDE. UPDATED NEXT ASSEMBLY: 370-504047-501 WAS 370-504040-301.	SS	3/6/2019	W.W.
C	LOCATION OF SLOTS FOR DZUS FASTENER CHANGED AND SIZE OF PANEL INCREASED TO MEET MS25212. KEY FOR ROTARY ACTUATOR ROTATED $18^\circ$ CCW. CHANGE HOLE DIMENSION TO #4 FREE FIT.	AF	6/21/2019	WW

370-504042-001,  
FRONT PANEL, TANK FILL

- NOTES:
- PERMISSIBLE TO TOUCH-UP SURFACES PER MIL-DTL-5541 TYPE I, CLASS 1A.

- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES		SIGNATURE	DATE	 <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>	
		DRAWN BY: J MYHRBERG	DATE: 5/1/18		
TOLERANCES		CHECKED BY:	DATE:	TITLE FRONT PANEL, TANK FILL	
		R RIVERA	5/14/18		
MACHINE FINISH $\sqrt{63}$	DIMENSIONS: X.X $\pm .1$ X.XX $\pm .03$ X.XXX $\pm .010$	PRODUCTION CONTROL:	DATE:	DRAWING NO. 370-504042-001	
	ANGLES: X $\pm 1^\circ$ X.X $\pm .5^\circ$	N CLASSEN	5/11/18		
MATERIAL AL 6061-T6, T651, T6510, T6511, T62 PER AMS 4027 OR AMS-QQ-A-250/11		ENGINEER APPROVAL:	DATE:	REV C	
FINISH ANODIZE PER MIL-A-8625, TYPE II, CLASS 2, BLACK DYE		D WRIGHT	5/14/18		
		ESTIMATED WEIGHT: 0.112 Lbs	SIZE: B	SHEET 1 OF 1	
		DRAWING FILE NAME: 370-504042-001	SCALE: NONE		
		MODEL FILE NAME: 370-504042-001			